

Declaration of Performance (DOP)

No. 9174 074 DOP 2015-08-05

1. Unique identification code of the product-type:

Multi-wall chimney system type FURADO-A according to EN 1856-1:2009

2. Type, batch or serial number or any other element allowing identification of the construction product as required under Article 11(4):

Metal chimney system with specified outer wall type FURADO-A¹⁾

Model 1	EW-ALBI (EW-ALBI with EPDM gasket)	DN (80- 450) T120 $-$ P1 $-$ W $-$ V2 $-$ L50050 $-$ O00 (Wall thickness shaft 60 mm for L _A 90 resp. 50 mm for L _A 30/ without insulation/ annular gap min. 20 mm) ²⁾
Model 2	EW-KL or EW-FU	DN (80- 450) T160 – N1 – W – V2 – L50050 – O00 (Wall thickness shaft 60 mm for L_A90 resp. 50 mm for L_A30 / without insulation/ annular gap min. 20 mm) ²⁾
Model 3	EW-KL or EW-ALBI (EW-ALBI with silicone gasket)	DN (80- 450) T160 – P1 – W – V2 – L50050 – O00 (Wall thickness shaft 60 mm for L_A90 resp. 50 mm for L_A30 / without insulation/ annular gap min. 20 mm) ²⁾
Model 4	EW-KL	DN (80- 450) T160 – H1 – W – V2 – L50050 – O00 (Wall thickness shaft 60 mm for L_A90 resp. 50 mm for L_A30 / without insulation/ annular gap min. 20 mm) ²⁾
Model 5	EW-KL or EW-FU	DN (80- 450) T200 – N1 – W – V2 – L50050 – O00 (Wall thickness shaft 50 mm for L_A90 / with 25 mm insulation/ annular gap min. 20 mm) ²⁾
Model 6	EW-KL or EW-ALBI (EW-ALBI with silicone gasket)	DN (80 - 450) $T200$ – $P1$ – W – $V2$ – $L50050$ – $O00$ (Wall thickness shaft 50 mm for L_890 / with 25 mm insulation/ annular gap min. 20 mm) ²⁾
Model 7	EW-KL	DN (80- 450) T200 – H1 – W – V2 – L50050 – O00 (Wall thickness shaft 50 mm for L_A90 / with 25 mm insulation/ annular gap min. 20 mm) ²⁾
Model 8	EW-KL or EW-FU	DN (80- 300) T400 – N1 – W – V2 – L50050 – O50 DN (350- 450) T400 – N1 – W – V2 – L50050 – O75 (Wall thickness shaft 50 mm for L_890 / with 25 mm insulation/ annular gap min. 20 mm) ²⁾
Model 9	EW-KL	DN (80- 300) T400 – H1 – W – V2 – L50050 – O50 DN (350- 450) T400 – H1 – W – V2 – L50050 – O75 (Wall thickness shaft 50 mm for L ₆ 90/ with 25 mm insulation/ annular gap min. 20 mm) ²⁾
Model 10	EW-KL or EW-FU	DN (80- 300) T600 – N1 – W – V2 – L50050 – O50 DN (350- 450) T600 – N1 – W – V2 – L50050 – O75 (Wall thickness shaft 60 mm for $L_{\rm h}90/$ with 25 mm insulation/ annular gap min. 20 mm) ²⁾
Model 11	EW-KL	DN (80- 300) T600 - H1 - W - V2 - L50050 - O50 DN (350- 450) T600 - H1 - W - V2 - L50050 - O75 (Wall thickness shaft 60 mm for L _x 90/ with 25 mm insulation/ annular gap min. 20 mm) ²⁾

¹⁾ Manufacturer product identification FURADO-A

3. Intended use or uses of the construction product, in accordance with the applicable harmonised technical specification, as foreseen by the manufacturer:

Convey the products of combustion from heating appliances to the outside atmosphere

4. Name, registered trade name or registered trade mark and contact address of the manufacturer as required under Article 11(5):



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5. Where applicable, name and contact address of the authorised representative whose mandate covers the tasks specified in Article 12(2):

not applicable

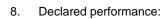
6. System or systems of assessment and verification of constancy of performance of the construction product as set out in CPR, Annex V:

System 2+ and System 4

7. In case of the declaration of performance concerning a construction product for which a European Technical Assessment has been issued:

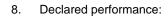
Notified factory production control certification body no. 0036 performed the initial inspection of the manufacturing plant and of factory production control and the continuous surveillance, assessment and evaluation of factory production control and issued the certificate of conformity 0036 CPR 9174 074 of the factory production control.

Free cross sectional area between inner flue pipe resp. insulation and inside duct, ventilated annular gap of min. 20 mm necessary



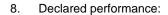


	Essential Characteristics	Performance	Harmonized technical specification
8.1	Compressive strength Chimney sections, fittings and supports	Sections and fittings: Model 1 to 11 DN (80- 300): up to 27 m (metal chimney system) Model 1 to 11 DN (350- 450): up to 21 m (metal chimney system) Model 1 to 11 for all cross sections: up to 25 m (shaft) Supports: n.p.d. For further information see the installation instruction FURADO-A	EN 1856-1:2009
8.2	Resistance to fire	Resistance to fire from inside to outside: Model 1 ew-ALB DN (80- 450): T120 - 000 1) Model 2 ew-RUZEW-FU DN (80- 450): T160 - 000 1) Model 3 ew-RUZEW-ALB DN (80- 450): T160 - 000 1) Model 4 ew-RL DN (80- 450): T160 - 000 1) Model 5 ew-RUZEW-FU DN (80- 450): T200 - 000* 2 Model 5 ew-RUZEW-RU DN (80- 450): T200 - 000* 2 Model 6 ew-RUZEW-RU DN (80- 450): T200 - 000* 2 Model 7 ew-RL DN (80- 450): T200 - 000* 2 Model 8 ew-RUZEW-FU DN (80- 300): T400 - 050* 2 DN (350- 450): T400 - 075* 2 Model 9 ew-RL DN (80- 300): T400 - 050* 3 DN (350- 450): T400 - 075* 3 Model 10 ew-RUZEW-FU DN (80- 300): T600 - 050* 3 DN (350- 450): T600 - 075* 3 Model 11 ew-RL DN (80- 300): T600 - 075* 3 * with 25mm insulation	EN 1856-1:2009





	Essential Characteristics	Performance	Harmonized technical specification
8.3	Gas tightness/ leakage	Model 1 EW-ALBI DN (80- 450): P1 Model 2 EW-KL/ EW-FU DN (80- 450): N1 Model 3 EW-KL/ EW-ALBI DN (80- 450): P1 Model 4 EW-KL DN (80- 450): H1 Model 5 EW-KL/ EW-FU DN (80- 450): N1 Model 6 EW-KL/ EW-ALBI DN (80- 450): P1 Model 7 EW-KL DN (80- 450): H1 Model 8 EW-KL/ EW-FU DN (80- 450): N1 Model 9 EW-KL DN (80- 450): N1 Model 10 EW-KL/ EW-FU DN (80- 450): N1 Model 11 EW-KL DN (80- 450): N1	EN 1856-1:2009
8.4	Flow resistance of chimney sections, fittings and terminals	According to EN 13384-1 component: ζ (Zeta-value) single resistance pipe tee 87°: 1.14 pipe tee 45°: 0.35 pipe bend 87°: 0.40 pipe bend 45°: 0.28 pipe bend 30°: 0.20 pipe bend 15°: 0.10 Terminals: (only for operation in negative pressure) rain cap: 1.0 fin cap type "Hubo": $\leq \varnothing$ 140 mm 0.1/ $\geq \varnothing$ 150 mm 0.2 Wind deflector: $\leq \varnothing$ 140 mm 0.1/ $\geq \varnothing$ 150 mm 0.2 hurrican: 0.1	EN 1856-1:2009
8.5	Thermal resistance	Model 1 to 4 DN (80- 450): 0.5 m²K/W calculated for 200°C * Model 5 to 9 DN (80- 450): 0.5 m²K/W calculated for 200°C * Model 10 to 11 DN (80- 450): 0.5 m²K/W calculated for 200°C * * Thermal resistance of the whole system (inner pipe, if applicable 25mm insulation and mineral outer pipe)	EN 1856-1:2009
8.6	Thermal shock resistance Sootfire resistance Thermal performance under normal operating conditions	Model 1 to 11 DN (80- 450): No 2) 2) Because designated O Model 1 EW-ALBI DN (80- 450): T120 Model 2 EW-KL/ EW-FU DN (80- 450): T160 Model 3 EW-KL/ EW-ALBI DN (80- 450): T160 Model 4 EW-KL DN (80- 450): T160 Model 5 EW-KL/ EW-FU DN (80- 450): T200 Model 6 EW-KL/ EW-ALBI DN (80- 450): T200 Model 7 EW-KL DN (80- 450): T200 Model 8 EW-KL/ EW-FU DN (80- 450): T200 Model 9 EW-KL DN (80- 450): T400 Model 10 EW-KL/ EW-FU DN (80- 450): T400 Model 11 EW-KL DN (80- 450): T600 Model 11 EW-KL DN (80- 450): T600	EN 1856-1:2009
8.8	Flexural tensile strength (only for means of connection for chimney sections and fittings)	Model 1 to 11 DN (80- 450): n.p.d.	EN 1856-1:2009





	Essential Characteristics	Performance	Harmonized technical specification
8.9	Non vertical installation	Model 1 to 11 DN (80- 450): Maximum offset between supports/ suspensions ≤ 1 m at 90° The fixations have to be affixed to the joints of the outer shell. (All vertical and horizontal forces of the flue gas system have to be transfered into the building in a safe way)	EN 1856-1:2009
8.10	Components subject to wind load	Model 1 to 11 DN (80- 450): Free standing height 1.5 m above roof. Maximum spacing between lateral supports: 5 m (For the run inside the building with suspended ceiling) 3 m (For the installation in/ affixed to buildings with fixation to the wall)	EN 1856-1:2009
	Durability:		
8.11	Water and vapour diffusion resistance	Model 1 to 11 DN (80- 450): Yes	
8.12	Condensate penetration resistance	Model 1 to 11 DN (80- 450): Yes	EN 1856-1:2009
8.13	Against corrosion	Model 1 to 11 DN (80- 450): V2	
8.14	Freeze thaw resistance	Model 1 to 11 DN (80- 450): Yes	

9. The performance of the product idenified in points 1 and 2 is in conformity with the declared performance in pooint 8. This declaration of performance is issued under the sole responsibility of the manufacturer identified in point 4.

Signed for and on behalf of the manufacturer by:

Wassertrüdingen, 5th August 2015

Stefan Engelhardt CEO



Product information

"Chimneys - Requirements for metal chimneys - Part 1 System chimney products" DIN EN 1856-1:2009

Manufacturer's identification:

Product trade name:

Corrosion resistance

Sootfire resistance (G: yes / O: no) and distance to combustible material (in mm)

Nominal diameter (Ø) (inner

Flue liner material specification

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FURADO-A (metal chimney system with specified outer wall)



Ide	ntification of accom	panying docur	mentation	1					
0.1 EW-ALBI	Metal chimney	EN 1856-1	T120	P1	w	V2-L50050	000	80 - 450	Chimney system with metallic inner flue liner, system EW-ALBI (with EPDM gasket) and 60m light construction duct (L,30) as outer lining, composed of Calciumsilicat fire protection material. Annular gap between inner pipe and inside duct of minimum 20mm is necessary. Moisture resistant operation. Closed ceiling duct, no distance to combustible material necessary. Operation mode in positive pressure up to 200Pa
0.2 EW-KL/ EW-FU	Metal chimney	EN 1856-1	T160	N1	w	V2-L50050	000	80 - 450	Chimney system with metallic inner flue liner, system EW-KL or EW-FU and 60mm light construction duct (L _x 90) resp. 50mm light construction duct (L _x 30) as outer lining, composed Calciumsilicat fire protection material. Annular gap between inner pipe and inside duct of minimum 20mm is necessary. Moisture resistant operation. Closed ceiling duct, no distance to combustible material necessary. Operation mode in negative pressure.
0.3 EW-KL/ EW-ALBI	Metal chimney	EN 1856-1	T160	P1	w	V2-L50050	000	80 - 450	Chimney system with metallic inner flue liner, system EW-KL or EW-ALBI (with silicone gas and 60mm light construction duct (L _A 90) resp. 50mm light construction duct (L _A 30) as outer lining, composed of Calciumsilicat fire protection material. Annular gap between inner pipe ar inside duct of minimum 20mm is necessary. Moisture resistant operation. Closed ceiling duct distance to combustible material necessary. Operation mode in positive pressure up to 200Pa
0.4 EW-KL	Metal chimney	EN 1856-1	T160	H1	w	V2-L50050	000	80 - 450	Chimney system with metallic inner flue liner, system EW-KL and 60mm light construction du (L_x90) resp. 50mm light construction duct (L_x90) as outer lining, composed of Calciumsilicat f protection material. Annular gap between inner pipe and inside duct of minimum 20mm is necessary. Moisture resistant operation. Closed ceiling duct, no distance to combustible material necessary. Operation mode in positive pressure/ high pressure up to 5000Pa.
0.5 EW-KL/ EW-FU	Metal chimney	EN 1856-1	T200	N1	w	V2-L50050	O00	80 - 450	Chimney system with metallic inner flue liner, system EW-KL or EW-FU with 25mm insulatior and 50mm light construction duct (L _A 90) as outer lining, composed of Calciumsilicat fire protection material. Annular gap between insulation and inside duct of minimum 20mm is necessary. Moisture resistant operation. Closed ceiling duct, no distance to combustible material necessary. Operation mode in negative pressure.
0.6 EW-KL/ EW-ALBI	Metal chimney	EN 1856-1	T200	P1	w	V2-L50050	O00	80 - 450	Chimney system with metallic inner flue liner, system EW-KL or EW-ALBI (with silicone gasket) with 25mm insulation and 50mm light construction duct (L _A 90) as outer lining, composed of Calciumsilicat fire protection material. Annular gap between insulation and insid duct of minimum 20mm is necessary. Moisture resistant operation. Closed ceiling duct, no distance to combustible material necessary. Operation mode in positive pressure up to 200P:
0.7 EW-KL	Metal chimney	EN 1856-1	T200	H1	w	V2-L50050	000	80 - 450	Chimney system with metallic inner flue liner, system EW-KL with 25mm insulation and 50mr light construction duct (L _A 90) as outer lining, composed of Calciumsilicat fire protection mater Annular gap between insulation and inside duct of minimum 20mm is necessary. Moisture resistant operation. Closed ceiling duct, no distance to combustible material necessary. Operation mode in positive pressure/ high pressure up to 5000Pa.
0.8 EW-KL/ EW-FU	Metal chimney	EN 1856-1	T400	N1	w	V2-L50050	O50 O75	80 - 300 350 - 450	Chimney system with metallic inner flue liner, system EW-KL or EW-FU with 25mm insulation and 50mm light construction duct (L ₃ 90) as outer lining, composed of Calciumsilicat fire protection material. Annular gap between insulation and inside duct of minimum 20mm is necessary. Moisture resistant operation. Distance between duct and combustible material of minimum 50mm, can be realized ventilated or with mineral insulation 90-117kg/m³ all-over insulated. Closed and insulated or ventilated at the ceiling duct, minimum distance 50mm at vertical installation. Operation mode in negative pressure.
0.9 EW-KL	Metal chimney	EN 1856-1	T400	Н1	w	V2- L50050	O50 O75	80 - 300 350 - 450	Chimney system with metallic inner flue liner, system EW-KL with 25mm insulation and 50mn light construction duct (L,90) as outer lining, composed of Calciumsilicat fire protection mater Annular gap between insulation and inside duct of minimum 20mm is necessary. Moisture resistant operation. Distance between duct and combustible material of minimum 50mm, can realized ventilated or with mineral insulation 90-117kg/m³ all-over insulated. Closed and insulated or ventilated at ceiling duct, minimum distance 50mm at vertical installation. Operatimode in positive pressure/ high pressure up to 5000Pa.
0.10 EW-KL/ EW-FU	Metal chimney	EN 1856-1	T600	N1	w	V2-L50050	O50 O75	80 - 300 350 - 450	Chimney system with metallic inner flue liner, system EW-KL or EW-FU with 25mm insulation and 60mm light construction duct (L ₃ 90) as outer lining, composed of Calciumsilicat fire protection material. Annular gap between insulation and inside duct of minimum 20mm is necessary. Moisture resistant operation. Distance between duct and combustible material of minimum 50mm, can be realized ventilated or with mineral insulation 90-117kg/m³ all-over insulated. Closed and insulated or ventilated at ceiling duct, minimum distance 50mm at vertiinstallation. Operation mode in negative operation.
0.11 EW-KL	Metal chimney	EN 1856-1	T600	Н1	w	V2-L50050	O50 O75	80 - 300 350 - 450	Chimney system with metallic inner flue liner, system EW-KL with 25mm insulation and 60mn light construction duct (L,90) as outer lining, composed of Calciumsilicat fire protection mater Annular gap between insulation and inside duct of minimum 20mm is necessary. Moisture resistant operation. Distance between duct and combustible material of minimum 50mm, can realized ventilated or with mineral insulation 90-117kg/m³ all-over insulated. Closed and insulated or ventilated at ceiling duct, minimum distance 50mm at vertical installation. Operatimode in positive pressure/ high pressure up to 5000Pa.
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ndard num	•							Inn	ompressive strength: ler pipe to DN 300: 27m / to DN 450: 21m aft: to maximum 25m
mperature l	evel —								ow resistance: erage roughness: 1.0 mm, Zeta-values according to DIN EN 13384-1
ssure level	ı <u>–</u>							<u>Th</u> Mo	ermal resistance (WDW) in shaft: del 1 to 4: 0.5 m²k/W without insulation del 5 to 9: 0.5 m²k/W with 25mm insulation
ndensate re									odel 10 to 11: 0.5 m²K/W with 25mm insulation
wet / D: dr	<u> </u>				_				exural strength: qular assembly: Maximum length between two supports:
						1 1	1	l An	<u>quiai assembly:</u> iviaximum lengtn between two supports:

Flexural strength:
Angular assembly: Maximum length between two supports:
1 m at 90° from the perpendicular. All vertical and horizontal forces of the flue gas system have to be transfered into the building in a safe way.

Maximum distance between vertical supports:

In (Fixations to the joints of duct elements) all vertical and horizontal forces of the flue gas system have to be transfered info the building in a safe way

Wind load: free standing end above last fixation: ≤ 1.5 m above roof

Freeze-thaw resistance: Yes

<u>Cleaning:</u>
The chimney system is only allowed to be cleaned with cleaning devices made of plastic or rust-resistant stainless steel

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